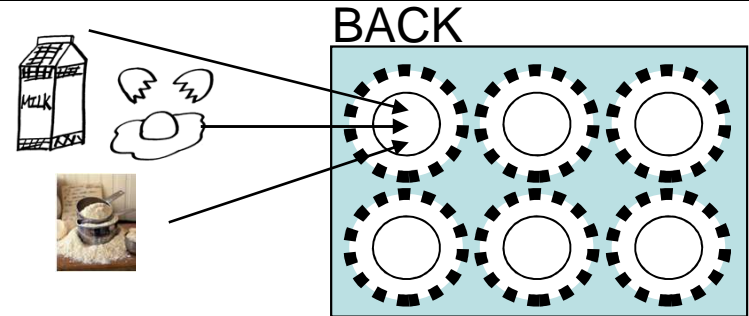




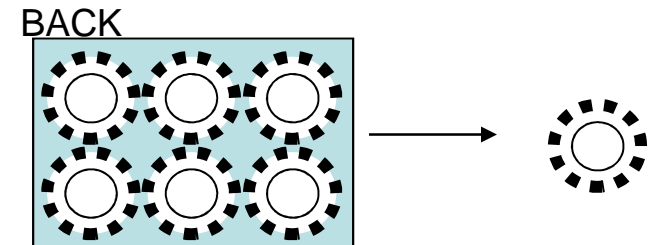
Sweet 'O' Donuts Standard Work Instructions



- 1) **MIX** the ingredients for making donuts by putting each ingredient (MILK; EGGS; FLOUR) for making donuts **on the back** of each donut



- 2) **SHAPE** the donuts by removing them from the perforated sheets



- 3) **FLAVOR** the donuts by coloring the center of each donut (RED: strawberry; BLUE blueberry; yellow = lemon)



- 4) **CHECK** to be sure the donuts have been made correctly (Count perfect donuts produced and defects)





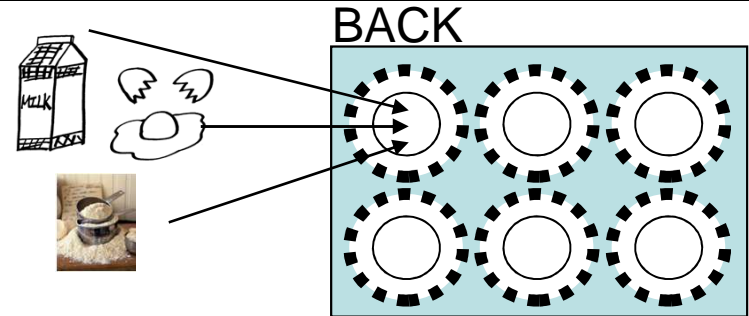
Sweet 'O' Donuts
Standard Work Instructions



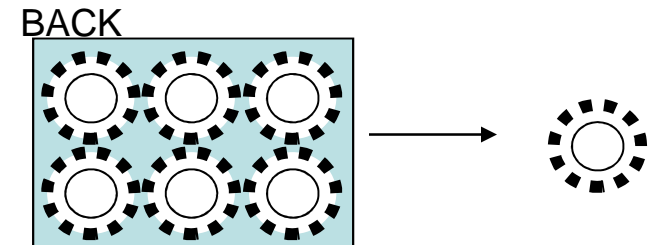
Unit Production

each Student will produce donuts by themselves

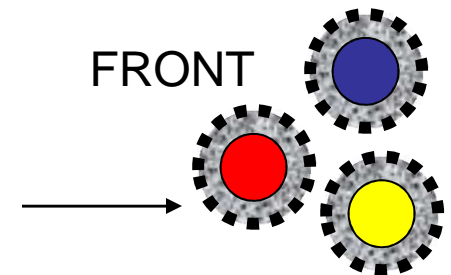
- 1) **MIX** the ingredients for making donuts by putting each ingredient (MILK; EGGS; FLOUR) for making donuts **on the back** of each donut



- 2) **SHAPE** the donuts by removing them from the perforated sheets



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Sweet 'O' Donuts Standard Work Instructions



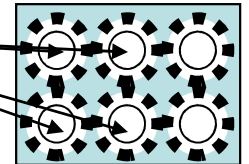
Assembly Line Production

Student will produce donuts as a team

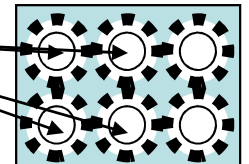
- 1) Student 1: put 1 dot of MILK on donut – don't remove donut - pass donut to student 2



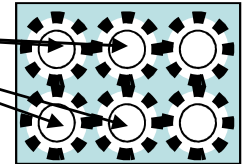
BACK



- 2) Student 2: put 1 dot of EGGS on donut – don't remove donut - pass donut to student 3

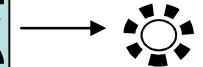
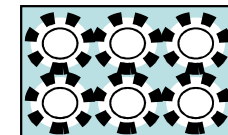


- 3) Student 3: put 1 dot of FLOUR on donut – don't remove donut - pass donut to student 4



- 4) Student 4: Remove each donut from the perforated sheet and pass one at a time to student 5

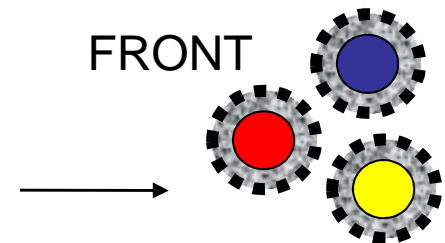
BACK



- 5) Student 5: Color the center of each donut. Stack the donut for inspection by the inspector



FRONT



Inspector: check to be sure the donuts have been made correctly (Count perfect donuts produced and defects)





Inspector Checklist



Neat:

Three Ingredient
Stickers:

Donuts are flavored:

Perfect Donuts Produced: Total _____

Defective Donuts _____

Team No.: _____

Unit Assembly

Inspected by: _____



Production Results

Team	Time	Production Amount	Number of Defects
1) Unit	2 minutes	___ Donuts	___ Donuts
2) Unit	2 minutes	___ Donuts	___ Donuts
3) Assembly Line	2 minutes	___ Donuts	___ Donuts
4) Assembly Line	2 minutes	___ Donuts	___ Donuts